



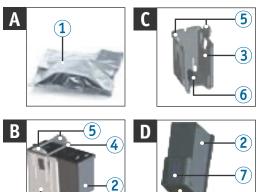


Instructions





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- 1 Foil pouch
- 2 Print cartridge
- ③ Dust cover
- Safety band
- 5 Latching wings
- 6 Rubber seal
- Print nozzles
- 8 Printing contacts



## For your safety

A DANGER	Warnings about risks where non-observance of the measures may directly cause <b>death or</b> serious injury.
<b>A WARNING</b>	Warnings about risks where non-observance of the measures may cause <b>death or serious</b> injury.
	Warnings about risks where non-observance of the measures may cause <b>injury.</b>
PLEASE NOTE	Warnings about risks where non-observance of the measures may cause <b>material damage.</b>
i	Instructions and tips

## Safety instructions for MP ink

#### 🛕 WARNING

Special ink is highly flammable. Risk of burns!

- Store at 10 °C 20 °C.
- Do not expose to direct sunlight.

#### **WARNING**

If in eyes.

- Rinse cautiously with water for several minutes.
- Remove contact lenses, if present and easy to do.
- Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

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### 1. Making the print head ready for use

#### 1.1. Opening the pack ⇒ Fig. ▲

- Cut open foil pouch ① with shears.
- Remove printing cartridge <sup>(2)</sup>.

## 1.2. Releasing the clip ⇒ Fig. 🕒 + 🕻

The print cartridge ② is supplied with a reusable dust cover ③.

- Slightly push apart the latching wings (5).
- Remove safety band 4.
- Remove printing cartridge.
- Use the printing cartridge according to the operating instructions for the device.

## 2. Printing material

For the best results, use material that is clean, non-greasy, dry and at the same temperature as the print head.

Polar or polarised surfaces are better suitable on plastics to be printed on than surfaces with unpolar properties.

i Before carrying out a large print job, perform a test print.

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#### 3. Storage ⇒ Fig. A + B

- MP ink is fast-drying. The time it takes the print nozzles to dry up depends on the ambient temperature and the humidity.
- Put the device into the station during short print breaks or close the nozzle cover.
  Observe acoustic signals of the device.
- i Where the device is not equipped with a nozzle cover, protect the printing cartridge ② against drying out with the dust cover ③ when interrupting work.
- i To securely close the nozzles ⑦ of the printing cartridge ②, keep the seal at the dust cover ③ free from dirt and dust.
- Remove the printing cartridge ② out of the device.
- Guide the printing cartridge into the dust cover 3.
- Push the printing cartridge down until the latching wings (5) click.
- Fasten the latching wings with the safety band 4.

i Use the print head within four weeks after opening.

#### 4. Environmental Conditions

Temperature for storage	+10°C to +20°C
Temperature for transport	-20 °C to +40 °C (up to 24 hours)

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## 5. Troubleshooting ⇒ Fig. D

Dried ink on the print nozzles may result in streaks or reduced print quality.

#### 5.1. Cleaning mechanism

 Observe notes on cleaning of the print nozzles ⑦ in the operating instructions for the device.

### 5.2. Cleaning the print head nozzles manually

We recommend the following measure if the cleaning mechanism does not lead to the desired success:

- To remove dried ink, press a soft cloth, if necessary lightly soaked in ethanol (spirits), against the print nozzles for about 3 seconds.
- Dab off the dissolved ink and wipe the print nozzles dry.

#### 5.3. Cleaning the print head contacts

In rare cases, dirt on the print head contacts may result in inferior printing results.

 Clean the contacts (1) on the print head (2) and in the device with a soft cloth or cotton bud, if necessary lightly soaked in ethanol (spirits).

#### Disposal



## Directive 2002/96/EC (WEEE)

Old devices must not be disposed of in the common household waste but in a specified acceptance point for recycling of electrical and electronic devices.



Notes





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