Micro-computer Electronic Time Clock

> ATR120 User Manual


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## I. Introduction

## Overview

The ATR120 is an electronic across-the-card time clock, which can be used for a weekly or a biweekly pay period. The unique ATR121 Time Card offers a weekly time card on the front and a biweekly time card on the back. The day progresses across the card from left to right in six columns. This is accomplished by pressing one of the card-positioning buttons (IN-OUT) on top of the clock. The pay period (day of week) moves down the card, top to bottom. You may select the time of day you want this "day change" to occur. You may also select the starting day of your pay period during the easy set up procedure.

The ATR120 offers two-color printing so employee punches outside normal punch times will print in RED allowing for quick and easy auditing of exception punches. The built-in signal can be programmed to audibly denote start and stop work times. The large analog clock face, not electronically synchronized with the digital display, is easy to read from across the room.

With a built-in battery back-up, auto daylight saving adjustments and a perpetual calendar, the ATR120 Time Clock will always print the correct time.

## Specifications

Power Source: $115 \mathrm{VAC} / 60 \mathrm{~Hz}$
Power Consumption: 0.3 V
Clock Accuracy: $\pm 3$ s per week
Ambient Temperature: $23^{\circ} \mathrm{F} \sim 104^{\circ} \mathrm{F}\left(-5^{\circ} \mathrm{C} \sim 40^{\circ} \mathrm{C}\right)$
Ambient Humidity: 20\%~80\%
Analog Clock: 1 AA Battery (1.5V)
Size: $8.1^{\prime \prime} \mathrm{W} \times 8.85^{\prime \prime} \mathrm{H} \times 4.93$ "D $\quad(205 \mathrm{~mm} \mathrm{~W} \times 225 \mathrm{~mm} \mathrm{H} \times 125 \mathrm{~mm} \mathrm{D})$

## Accessories:

To assure proper operation please use the accessories designed to work with the ATR120.

ATR121 Weekly/Bi-Weekly Time Card. Part Number 099110000
Model 120R Time Card Rack holds 25 ATR121 Time Cards.
Part Number 810120000
ATR122 Two-Color Replacement Ribbon Cassette. Part Number 390127000

## Features

- Compact design for desktop or wall mounting
- Weekly or bi-weekly pay periods
- Digital display shows time and date and is synchronized with dot matrix printer
- 9-pin dot matrix printer that allows for 12 or 24 -hour $\& 60 / 100$ print format
- Easily distinguish printing time between AM and PM. PM minutes or hundredths are over scored 8:00 (8:00 PM)
- 2-color (red/black) cassette ribbon can be programmed so punches outside of schedule will print in red
- Built-in signal tone to denote start and stop times
- Daylight Saving Time and perpetual calendar
- Password for program protection


## II. Package Contents

Unpack the time clock and check its contents to ensure that it and all of the accessories shown below are included.
a. Time Recorder
b. Manual
c. Wall-mounting diagram

f. Screw M4X10 2pcs
d. Screw and anchor 4 pcs each

e. Wall-mounting frame

g. Battery


## III. Location of Components



Rear Cover


Clock

1. Anti-dust cover
2. Time card receiver
3. In/Out advance buttons (6)
4. Analog clock (Clock dial)
5. Display
6. Program mode switch
7. Reset (return to original factory settings)
8. Wall-mounting keyholes
9. Fuse access door

## IV. Getting started

## Installing clock dial battery

The front cover must be opened before the clock dial battery can be installed.
Opening the front cover also allows you to set the clock's analog time. You will need to do this occasionally to synchronize the clock dial to the digital display and printer.

To open the front cover, turn the clock on its back and remove the two outer screws on bottom of clock.
 Stand the clock
 upright with the back facing you. With both thumbs press down on IN1 and OUT3 buttons while using your fingers to push cover away.

The clock dial panel is shipped locked into place. You have the option of removing the tab that locks the clock panel into place for easy access when setting the clock. If you remove the locking tab, we suggest you keep the tab. To remove the locking tab, unfasten the screw located in the front cover and remove the screw and clip. The screw and clip may be stored by securing it into the post screw hole below where it was removed. It is not necessary to remove the locking tab to install the battery or to adjust the clock dial time setting.

Once the front cover is open, you will be able to install the battery and to set the time on the dial. Opening the front cover also allows you to access the ribbon cassette.

## V. Setting the ATR120

## Programming Hints

The ATR120 incorporates features to make the task of time and attendance faster and easier.

The simplest way to program the ATR120 is to set all of the functions, at one time, while in the program mode. Although, you may set functions independently it is recommended that you follow the program sequence.

When programming the time, and the time of day for events to occur, the display will show time in a 24 -hour format (i.e. 3:00 PM will be 15:00).

To place the clock in the program mode, set the program switch located on back of clock, in the upper left corner from "NOR" to "PRO" (top position). This now activates the 6 manual card-positioning switches ("IN1", "OUT1", etc.) on top of the
clock to function as program switches. With the dust cover open you will find that these program switches are numbered $1-6$ to simplify programming the ATR120

The first switch on the top left of the clock (IN1) functions as the feature selection switch and will advance you through the program mode. This switch also allows you to skip over a feature and advance to the next feature without programming. Once a feature is selected, switches "OUT2" through "IN3" will be used for programming. We'll refer to the switches as buttons one through six.

The last switch on the right, button six or "OUT3" is used to save the program selection to memory. IMPORTANT: If OUT3 is flashing in the lower right corner of the display, the programmed changes have not been saved.

| IN1 | OUT1 | IN2 | OUT2 | IN3 | OUT3 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| O | O | O | O | O | O |
| 1 | 2 | 3 | 4 | 5 | 6 |
| Select |  |  |  |  | Save |
|  | $\leftarrow----------$ Programming Switches------------- |  |  |  |  |

To return to the original factory settings press the "RESET" button located to the left of the PRO/NOR switch on back of the clock.

Note: Each time you modify the program, you must press button six to save the program changes. OUT3 flashes in the lower right corner of the digital display until the programming change is saved. If OUT3 is flashing in the lower right corner of the display, the program changes have not been saved.

## Selecting day of week

The ATR120 can be programmed for either weekly or biweekly pay periods.
For weekly pay periods, program the time clock as follows:

- Enter the programming mode by setting the switch on the back of the ATR120 to the PRO position. The display indicates 1-31.
- Press button four once. The display reads 2-1. The 2 indicates this is a weekly pay period. оUT3 flashes in the lower right hand corner of the display. This will flash until the changes are saved.
- Press button five to choose the current day of the week for your weekly pay period.

> 2-1 = Monday

2-2 $=$ Tuesday
2-3 = Wednesday
2-4 = Thursday
2-5 $=$ Friday
2-6 = Saturday
2-7 = Sunday

- Press button six to save your settings. OUT3 is no longer displayed.

For biweekly pay periods, you must select the current day of week within the pay period. Example: if the current day of the week (today) is Monday you must choose which Monday, the first (3-1) or second Monday (3-8) of the pay period.

- Enter the programming mode by setting the switch on the back of the ATR120 to the PRO position. The display reads 1-31 or the last setting.
- Press button four twice. The display reads 3-1. The 3 indicates this is a biweekly pay period. OUT3 flashes in the lower right hand corner of the display. This will flash until the changes are saved.
- Press button five to choose the first day of your weekly pay period.

3-1 = first Monday of pay period
3-2 = first Tuesday of pay period
3-3 = first Wednesday of pay period
3-4 = first Thursday of pay period
3-5 = first Friday of pay period
3-6 = first Saturday of pay period
3-7 $=$ first Sunday of pay period
3-8 $=$ second Monday of pay period
3-9 $=$ second Tuesday of pay period
3-10 = second Wednesday of pay period
3-11 $=$ second Thursday of pay period
3-12 $=$ second Friday of pay period
3-13 = second Saturday of pay period
3-14 $=$ second Sunday of pay period

- Press button six to save your settings. OUT3 is no longer displayed.


## Setting the time

- Make sure the ATR120 is in programming mode.
- Press button one once to start setting the current time. This mode starts the clock-timing device. The display indicates the time at which the clock is currently set. Depending on how long you have been in the program mode, the display may advance from the default setting of 00 5:00.
- Press button four to set the hours (24-hour format; $0-23$ with $0=$ midnight). The display reads 00 6:00 with OUT3 flashing in the lower right hand corner. Advance to the correct hour. Note: Hold down button four to rapidly advance the hour.
- Press button five to set the minutes. The display reads 00 6:50 with OUT $\mathbf{3}$ flashing in the lower-right hand corner. Advance to the correct minutes.
- Press button six to save the time setting. OUT3 disappears. The seconds reset to 0 .


## Setting the year, month, and date

- Press button one once (twice if just entering the programming mode) to set the year, month and date. The display indicates the last programmed year, month, and date with the default being 99 1-1.
- Press button three to set the year. The display reads 00 1-1 with OUT $\mathbf{3}$ flashing in the lower right-hand corner of the display. Press button three until the correct year is set.
- Press button four to set the month (1-12, with $1=$ January, $2=$ February, etc.) OUT3 flashes in the lower-right hand corner of the display. Press button four until the current month is set.
- Press button five to set the date. OUT3 flashes in the lower-right hand corner of the display. Press button five until the current date is set.
- Press button six to save the year, month, and date settings. The display should show the correct month and date.


## Setting Daylight Saving Time

- Press button one once. If you are entering the programming mode for the first time, you will need to press button one three times to set Daylight Saving Time. The display reads S1 0-0 with S1 indicating the start of Daylight Saving Time.
- Press button four to set the month (1-12, with $1=$ January, $2=$ February, etc.) The display reads S1 0-0 with OUT3 flashing in the lower-right hand corner of the display. Press button four until the month Daylight Saving Time should start is set.
- Press button five to set the day of the month. OUT3 flashes in the lower-right hand corner of the display. Press button five until the day Daylight Saving Time should start is set.
- Press button six to save the month and day Daylight Saving Time should start. OUT3 will no longer be displayed indicating this setting has been saved. The program will automatically switch to setting the ending date for Daylight Saving Time. The display should now read S2 0-0.

The ending date for Daylight Saving Time is set exactly the same as the beginning date.

- Press button four to set the month (1-12, with $1=$ January, $2=$ February, etc.) The display reads S20-0 with OUT3 flashing in the lower-right hand corner of the display. Press button four until the month Daylight Saving Time should end is set.
- Press button five to set the day of the month. out 3 flashes in the lower-right hand corner of the display. Press button five until the day Daylight Saving Time should end is set.
- Press button six to save the month and day Daylight Saving Time should end. OUT3 will no longer be displayed indicating this setting has been saved. The display will return to the starting date.

Note: The starting and ending dates for Daylight Saving Time must be set each year. Both the starting and ending dates must be set for Daylight Saving Time to be operational. At midnight on the starting date, the clock will automatically advance one hour. At midnight on the ending date, the clock will go back one hour. For
example, on the first date of Daylight Saving Time, the clock will advance from midnight to 01:00. At midnight on the last day, the clock will change from 00:00 to 23:00.

## Setting the day change time

- Press button one once. If you are entering the programming mode for the first time, you will need to press button one four times to set the Day Change Time. The display should read 5:00, indicating the day change time. Five o'clock AM is the default time for the day change to take place. This is the time that the ATR120 will change to printing the time on the next row for the next day. You may want to change this to another time, such as midnight $(00: 00)$.
- Press button four to adjust the hour ( $00 \sim 23 \mathrm{~h}$ ) the day change should take place. OUT3 flashes in the lower right-hand corner of the display indicating this setting has not been saved.
- Press button six one time to save the day change time setting.


## Setting the printing format

The ATR120 will print in standard minutes (60) or in decimal hundredths (100) of an hour. For example, 12:45 will be printed 12:45 in the standard minute format or as 12.75 if hundredths is chosen. PM hours are indicated by minutes being over scored. Example: Two fifteen in the afternoon would print as $02: \overline{15}$ in 12-hour format or 14:15 in 24-hour format.

- Press button one once. If you are entering the programming mode for the first time, press button one five times to set the printing format. The display should now read Cd 60, indicating the ATR120 is set to print standard minutes.
- Press button five to change the printing format. The display will toggle back and forth between Cd $\mathbf{6 0}$ and Cd $\mathbf{1 0 0}$ with OUT $\mathbf{3}$ flashing in the lower right-hand corner. Cd 100 represents minutes being printed in a decimal hundredths format.
- Press button six once to save the print format. out3 will no longer be displayed.


## Setting the two-color printing and internal signal tone

Time cards can be audited much easier by highlighting in red, punches outside the normal work schedule. Using the internal audible signal will remind your employees of start and stop times in their work schedule. You can even have a warning signal two minutes before start time to alert your employees. This program allows for a total combination of 32 scheduled events. Events can be selected to allow a ribbon color change or a signal tone or a combination of both. Each event can be programmed for the time of day in hours and minutes and the day of week.

The events available are:
Clock to print in RED
Clock to print in RED with SIGNAL
Clock to print in BLACK
Clock to print in BLACK with SIGNAL
Clock to SIGNAL without a color change
Note: The default ribbon color is black. The clock has to be programmed at a specific time to print in red. Once a color change occurs the clock will print in that color until an opposite color change is activated.

The following is a sample schedule of events for a 8:00 AM to 5:00 PM work schedule with a one hour lunch period from 12:00 Noon to 1:00 PM (13:00) This schedule has the clock printing in RED at 8:01 AM to 12 Noon. Any late in or early out punches will print in RED, The clock will print in BLACK during the lunch period. Then printing in RED at 1:01 PM (13:01) until 5:00 PM (17:00). At 5:00 PM the clock will print in BLACK allowing for exit punches. At 5:30 (17:30) the clock will return to RED to note OT punches or late outs. The clock will return to BLACK at 07:30 in the morning to allow for IN punches for that day. The internal signal will sound at 8:00 AM, 12:00, 1:00 PM and 5:00 PM audibly notifying start and stop times. On the chart on the next page, the IN/OUT under each event denotes the event selection shown on bottom of the display during the programming of these events.

| Event <br> Max 32 | Print in <br> Red <br> IN1 | Print in <br> Black <br> OUT1 | Signal <br> Only <br> IN2 |  <br> Signal <br> IN1 IN2 | Print Black <br> \& Signal <br> OUT1 IN2 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  | $08: 00$ |  |  |
| 2 | $08: 01$ |  |  |  |  |
| 3 |  |  |  |  | $12: 00$ |
| 4 |  |  | $13: 00$ |  |  |
| 5 | $13: 01$ |  |  |  |  |
| 6 |  |  |  |  | $17: 00$ |
| 7 | $17: 30$ |  |  |  |  |
| 8 |  | $07: 30$ |  |  |  |


| Event | Time | Description of Event |
| :---: | :---: | :---: |
| 1 | 8:00 | SIGNAL Only to denote start of work schedule |
| 2 | 8:01 | Color changes to RED to denote late or early lunch punches |
| 3 | 12:00 | SIGNAL noting start of lunch period and color change to BLACK SIGNAL |
| 4 | 13:00 | SIGNAL Only to denote end of lunch period |
| 5 | 13:01 | Color change to RED to show late in punches or early end of day out punches |
| 6 | 17:00 | SIGNAL to denote end of work schedule and color change to BLACK |
| 7 | 17:30 | Color change to RED to indicate possible overtime |
| 8 | 07:30 | Color change to BLACK to allow morning in punches |

When the display shows 01 5:00
Press button two to select the event (IN1, print in red or OUT1, print in black, etc.) Press button three to confirm the event (OUT3 will continue to flash).
Press button four to select the hour of the event.
Press button five to select the minute the event will occur.
To have the event occur each day (Recommended), press button six to save the event and advance to the next scheduled event, 02 5:00.

If you do not want an event to occur each day, you may select the day(s) of the week you want the event to occur. After selecting the minute the event will occur, press button two. At the bottom of the display, the event indicator will be displayed and OUT 3 will be flashing. As the top of the display, SUN will be flashing. To select SUN, press button three or to advance to MON, press button two. Remember to use button three to save the day of the week. Cycle between buttons two and three as
necessary to set the day(s) the event should occur on. The event will occur on the day(s) shown across the top of the display.

It is recommended that a program chart be used to create a schedule to assist in programming this feature. The typical company uses eight events, similar to the previous example on page 11.

| Program | Print in Red IN1 | Print in Black OUT1 | Signal <br> IN2 | Print Red \& Signal IN1 IN2 | Print Black \& Signal OUT1 IN2 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 |  |  |  |  |  |
| 2 |  |  |  |  |  |
| 3 |  |  |  |  |  |
| 4 |  |  |  |  |  |
| 5 |  |  |  |  |  |
| 6 |  |  |  |  |  |
| 7 |  |  |  |  |  |
| 8 |  |  |  |  |  |
| 9 |  |  |  |  |  |
| 10 |  |  |  |  |  |
| 11 |  |  |  |  |  |
| 12 |  |  |  |  |  |
| 13 |  |  |  |  |  |
| 14 |  |  |  |  |  |
| 15 |  |  |  |  |  |
| 16 |  |  |  |  |  |
| 17 |  |  |  |  |  |
| 18 |  |  |  |  |  |
| 19 |  |  |  |  |  |
| 20 |  |  |  |  |  |
| 21 |  |  |  |  |  |
| 22 |  |  |  |  |  |
| 23 |  |  |  |  |  |
| 24 |  |  |  |  |  |
| 25 |  |  |  |  |  |
| 26 |  |  |  |  |  |
| 27 |  |  |  |  |  |
| 28 |  |  |  |  |  |
| 29 |  |  |  |  |  |
| 30 |  |  |  |  |  |
| 31 |  |  |  |  |  |
| 32 |  |  |  |  |  |

## Setting signal duration

The ATR120 can be set to produce a signal lasting from zero (0) 0 to sixty (60) seconds, with the default being five (5) seconds.

- Press button one once. If you are entering the programming mode to set or adjust of the signal duration, press button one seven times. The display should now read 5 , indicating the signal will sound for five seconds.
- Press button five to change the signal duration. The display indicates 5 with OUT3 flashing in the lower right-hand corner. The 5 represents five seconds. Press the fifth button to choose the signal duration from 0 to 60 seconds.
- Once you have chosen the signal duration, press button six one time to save it. OUT3 will no longer be displayed.


## Setting auto column shift print position

This feature may not be appropriate for all installations. The auto column shift is a special feature for installations where most or all employees arrive and depart at the same time. Employees who arrive or depart at different times may be required to manually reset the card column position. Failure to do so will result in printing in the wrong location on the time card. For ease of operation of the ATR120, caution should be used in selecting this feature. If the auto column shift position is manually changed, the clock will return to the scheduled auto position after $7-8$ seconds.

The auto column shift feature allows for a total of 18 horizontal moves. It is recommended that a program chart be used to create a schedule to assist in programming this feature.

A sample program chart is shown below for an 8:00 AM to 5:00 PM shift with lunch between 12:00 Noon and 1:00 PM. Employees may punch in after 7:30 AM. Employees start lunch at 12:00 PM and must take at least a 15 -minute lunch to punch in IN2 column. AT 5:00 PM the clock will advance to OUT2. Overtime punching is allowed after 5:30 PM . And a minimum of 30 minutes is permitted before moving to the column OUT3 at 6:00 PM.

| EVENT | IN1 | OUT1 | IN2 | OUT2 | IN3 | OUT3 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $07: 30$ | $12: 00$ | $12: 15$ | $17: 00$ | $17: 30$ | $18: 00$ |
| 2 |  |  |  |  |  |  |

Use this chart to plan your Auto Column Shift times.

| EVENT | IN1 | OUT1 | IN2 | OUT2 | IN3 | OUT3 |
| :---: | :--- | :--- | :--- | :--- | :--- | :--- |
| 01 |  |  |  |  |  |  |
| 02 |  |  |  |  |  |  |
| 03 |  |  |  |  |  |  |
| 04 |  |  |  |  |  |  |
| 05 |  |  |  |  |  |  |
| 06 |  |  |  |  |  |  |
| 07 |  |  |  |  |  |  |
| 08 |  |  |  |  |  |  |
| 09 |  |  |  |  |  |  |
| 10 |  |  |  |  |  |  |
| 11 |  |  |  |  |  |  |
| 12 |  |  |  |  |  |  |
| 13 |  |  |  |  |  |  |
| 14 |  |  |  |  |  |  |
| 15 |  |  |  |  |  |  |
| 16 |  |  |  |  |  |  |
| 17 |  |  |  |  |  |  |
| 18 |  |  |  |  |  |  |

## To program the auto column shift:

- Press the first button one time to advance to programming the auto column shift feature. If you are entering the programming mode to adjust the auto column shift position you will need to press the first button eight times. The display indicates 01 5:00 with all days of the week displayed.

01 indicates the event sequence number (01-18).
5:00 indicates the default time (5:00 AM) of the event

- Press button two to advance through column selections. The column position (IN1, OUT1, icons) will flash at the bottom of the display. The day of week icons are displayed at the top.

| IN1 | First In Punch of the shift |
| :--- | :--- |
| OUT1 | Out Punch (Lunch) |


| IN2 | In Punch (Lunch) |
| :--- | :--- |
| OUT2 | Out Punch end of shift |
| IN3 | In Punch Overtime Period |
| OUT3 | Out Punch Overtime Period |

- Select the column position by pressing button three. The column position icon at the bottom of the display will stop flashing. ALL days of the week will appear at the top of the display. To select this move everyday of the week (recommended), press button six to select and to advance to the next column selection.
- To select certain day(s) of the week, after pressing button three to select column position (icon at bottom of display will stop flashing), press button two, and SUNday icon will flash at top of display. Press button three to select that day. Press button two to advance to the next day. Pressing button two without pressing button three will skip that day of the week. Press button six to save selections and advance to next event.
- To select the hour for the column change, press button four.
- To select the minutes for the column change, press button five.
- Remember to press button six to save and advance to the next programming sequence. Each sequence is programmed the same way.


## Selecting how the hour will print

The ATR120 will print hours in either 12- or 24-hour format.

- Press button one once. If you are entering the programming mode to adjust the hour printing format, you will need to press button one nine times. The default setting is 24 H .
- Press button four to toggle between 12 - and 24 -hour printing format ( 12 H and 24 H ). OUT3 flashes on the display.
- Press button six to save the hour printing format. OUT3 no longer flashes on the display.


## Setting the password

The ATR120 allows for the use of a four-digit number as a password to protect programmed settings. When the password is set, you will be asked to enter it each time you enter the programming mode. It is recommended that if a password is used that you write it down and store it in a safe place. If an incorrect password is entered you will be prevented from entering the programming mode. Note: If correct password cannot be entered, the clock can be reset to original settings by pressing the "RESET" switch on back of clock next to the program switch. Doing so will reset $\boldsymbol{A L L}$ functions, requiring the ATR120 to be re-programmed.

- Press button one once. If you are entering the programming mode to set or adjust the password, press button one ten times. The display indicates 0000 .
- Press button four to choose the first two digits of the password. You may use any digits from 00 to 99 . OUT3 flashes in the lower right corner of the display.
- Press button five to choose the last two digits of the password. You may use any digits from 00 to 99 . OUT3 flashes in the lower right corner of the display.
- Press button six one time to save the password setting. The flashing OUT3 disappears.

Once the password has been set, when you enter the program, the ATR120 will display 0000 . The password must be entered and button six pressed, then the time clock will display and enter program mode. If the password is incorrect, then the ATR120 will beep and Error Message E-40 is displayed. You will not be allowed to enter the programming mode until the correct password is entered.

## Exiting program mode

When you have finished programming the ATR120, reset the program switch on the back of the clock, to the NOR position and press button one once to return to the normal mode. The ATR120 will now display the current time and date and is ready for operation.

## VI. Installing your ATR120

The ATR120 can be installed in any normal office environment. It may be installed on a smooth, flat surface or wall-mounted. No special wiring is needed. However,
we recommend installing the ATR120 on a separate power circuit. We do not recommend using a power strip. Always follow basic safety precautions when using this product to reduce the risk of injury, fire, or electric shock.

## Caution:

- Read and understand all instructions in the ATR120 User's Manual before installing and operating this time clock.
- Do not install the ATR120 in areas where it may be exposed to direct sunlight or high temperatures, such as near a heater.
- Do not install the ATR120 where it may be exposed to excessive dust or to high humidity, resulting in condensation.
- Do not use this product near water or when you are wet. If the product comes in contact with any liquids, unplug the electric cord immediately. Do not plug the product back in until it has thoroughly dried.
- Securely install the time clock on a stable, level surface, or if wall mounting the ATR120, follow the wall mounting instructions to install it securely on the wall. Place the time clock where no one can step or trip over the cord. Do not place objects on the power cord that can cause damage or abrasion.
- If this product does not operate normally, please consult the "Troubleshooting" section of this manual.


## Wall-mounting

1. Following the diagram, insert a screw about 94 cm to 124 cm above the floor. Allow about $1 / 8^{\prime \prime}$ between the screw head and the wall.

2. Following the diagram, insert screws at positions B and C. Place a screw anchor in the wall at position D .

3. Use the two screws (M4X10) to attach the wall-mounted frame to the bottom of the time clock.

4. Line up the keyholes on the back of the time clock with the screws in the wall. Slide the ATR120 downwards to firmly mount it on the wall.
5. Place a screw in the bottom hole of the wall-mounting frame to secure it to the wall.


## VII. Operating your ATR120

The Clock will print in the column indicated by the red light above the IN/OUT buttons. Press the appropriate IN or OUT button to choose the print position for time cards. The print position will not change until another column button is pressed. If an auto shift schedule is programmed, then the ATR120 will automatically shift from column to column. If manually changed, while in auto shift, the clock will return to the programmed position after 7 or 8 seconds.

| In Morning/Out Lunch |  | IN Lunch/Out End of Day |  | OT In/OT Out |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| IN1 | OUT1 | IN2 | OUT2 | IN3 | OUT3 |

To print, insert a time card into the receiver with the pay period selected, facing you. Note: The clock cannot differentiate the pay period and will print on either side of the time card. The card is automatically pulled in and printed. Do not attempt to pull the card out during the printing operation or to insert any objects other than time cards. Doing so can result in damage to printer.

## VIII. Maintenance



Several simple suggestions may extend the life of your ATR120.

- Close the anti-dust cover after operation.
- When the case is dirty, wipe it with a damp soft cloth. If necessary, a mild detergent may be used. Do not use any type of thinner or other chemical for cleaning because the chemical could damage or discolor the case.


## Replacing the ribbon

When the printing on the time card becomes light or hard to read it will be necessary to replace the ribbon. Use the ATR122 replacement ribbon cassette (part number 39 0127000 ). Attempting to "re-ink" the cassette will cause permanent damage to the printer.


To open the front cover, turn the clock on its back and remove the two outer screws. Stand the clock upright with the back facing you. With both thumbs press down on IN1 and OUT3 buttons while using your fingers to push cover away.

Next, remove and discard the pin and clip. Remove the ribbon cassette by first sliding it left and then upwards as shown by the illustration (A \& B). Place the new ribbon into the ATR120. It is not necessary to replace the pin and clip. Turn the ribbon feed knob counterclockwise until the ribbon is taut. Close the front cover.


## IX. Troubleshooting

| Problem | Possible Cause | Check |
| :--- | :--- | :--- |
| Clock does not accept <br> time cards | AC power is OFF <br> Power cord is disconnected <br> AC fuse blown <br> DC fuse blown <br> Still in program mode | Restore power <br> Restore cord to outlet <br> Replace AC240V 1A fuse <br> Replace DC 12V 2A fuse <br> Return switch to NOR <br> position |
| Printing light | Worn ribbon <br> Ribbon cassette not seated <br> correctly | Replace ribbon cassette <br> Reinstall ribbon cassette |
| Printing in wrong <br> position | Incorrect pay period starting <br> day <br> Time card inserted <br> incorrectly | Set correct day |
| Not printing | Printing head fuse blown <br> Ribbon cassette not seated <br> correctly | Replace DC 12V 1.5 Amp <br> fuse <br> Reinstall ribbon cassette |
| Clock stopped | AC power is off <br> Power cord is disconnected <br> AC fuse blown | Restore power <br> Restore cord to outlet <br> Replace AC240V 1A fuse |
| Analog clock slow or <br> stopped | Battery weak <br> Out of synchronization | Replace AA battery <br> Reset to digital display |

## Location of fuses

The fuse panel is located on the back of the ATR120 in the lower left corner. To access fuses, disconnect the power from the clock and remove the screw securing door. Replace blown fuse with only the same rated fuse. Do not substitute.


1. Printer Head Fuse (1.5A DC 12V)
2. AC Fuse (1A AC 240V)
3. DC Fuse (2A DC 12V)

Fuse Panel

## Error Codes

The ATR120 has built-in diagnostics to guide you in maintaining your time clock. These Error Codes, when occurring, will be seen on the display.

| Code | Meaning of Error | Check |
| :--- | :--- | :--- |
| E-01 | Clock motor or sensor failure | Unplug and reconnect power cord <br> or turn the program switch on-off <br> twice, letting the clock readjust. |
| E-03 | Card positioning | Contact dealer or factory |
| E-05 | Card does not feed correctly | Re-insert card and print. |
| E-30 | Printer head fails to return to home <br> position | Contact dealer or factory |
| E-33 | Can't change color | Check that the ribbon is installed <br> correctly. <br> Contact dealer or factory |
| E-35 | The card can't be returned | Make sure there are no <br> obstructions in card receiver <br> Contact dealer or factory |
| E-37 | Sensor cannot locate card | Contact dealer or factory |
| E-38 | Printer head jammed | Contact dealer or factory |
| E-40 | Wrong password entered | Enter the correct password |

For any other Error Codes contact your dealer or Acroprint Time Recorder.

To return to the original Factory settings, press the reset switch, located on the back of the clock next to the PRO switch. When resetting the clock make sure the $\mathrm{PRO} / \mathrm{NOR}$ is in the NOR position. After resetting enter the PRO mode to reprogram the clock.

Product Registration Card
ATR120
Model No.
Serial No.
First name Last name

Title

Company name

Address

| City | State | Zip |
| :--- | :--- | :--- |

Daytime phone with area code
Purchased from Purchase date

So that we may serve you better, please indicate your primary business activity.
$\square$ (01) Manufacturing(02) Wholesale(03) Retail(04) Government(05) University/School(06) Restaurant

(07) Hotel/Motel

(08) Banking/Financial(09) Medical/Dental(10) Construction

Number of Employees using product(20) 1-10
(21) 11-25
(22) 26-49
(22)(23) $50-75$(24) 76-100

Annual Sales in dollars
$\square$ (30) Under \$ 100,000(31) $\$ 100,000-250,000$(32) $\$ 250,000-500,000$(33) $\$ 500,000-1,000,000$(34) $\$ 1$ million to 5 million(35) $\$ 5$ million and over

Do you use Microsoft Windows?(40) Yes(41) No

Are you interested in receiving information on any other Acroprint products (check all that apply):
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(51) Electronic Time Clocks
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5640 Departure Drive
Raleigh, NC 27616
919.872.5800

IN USA 800.334.7190
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